

A

B

C

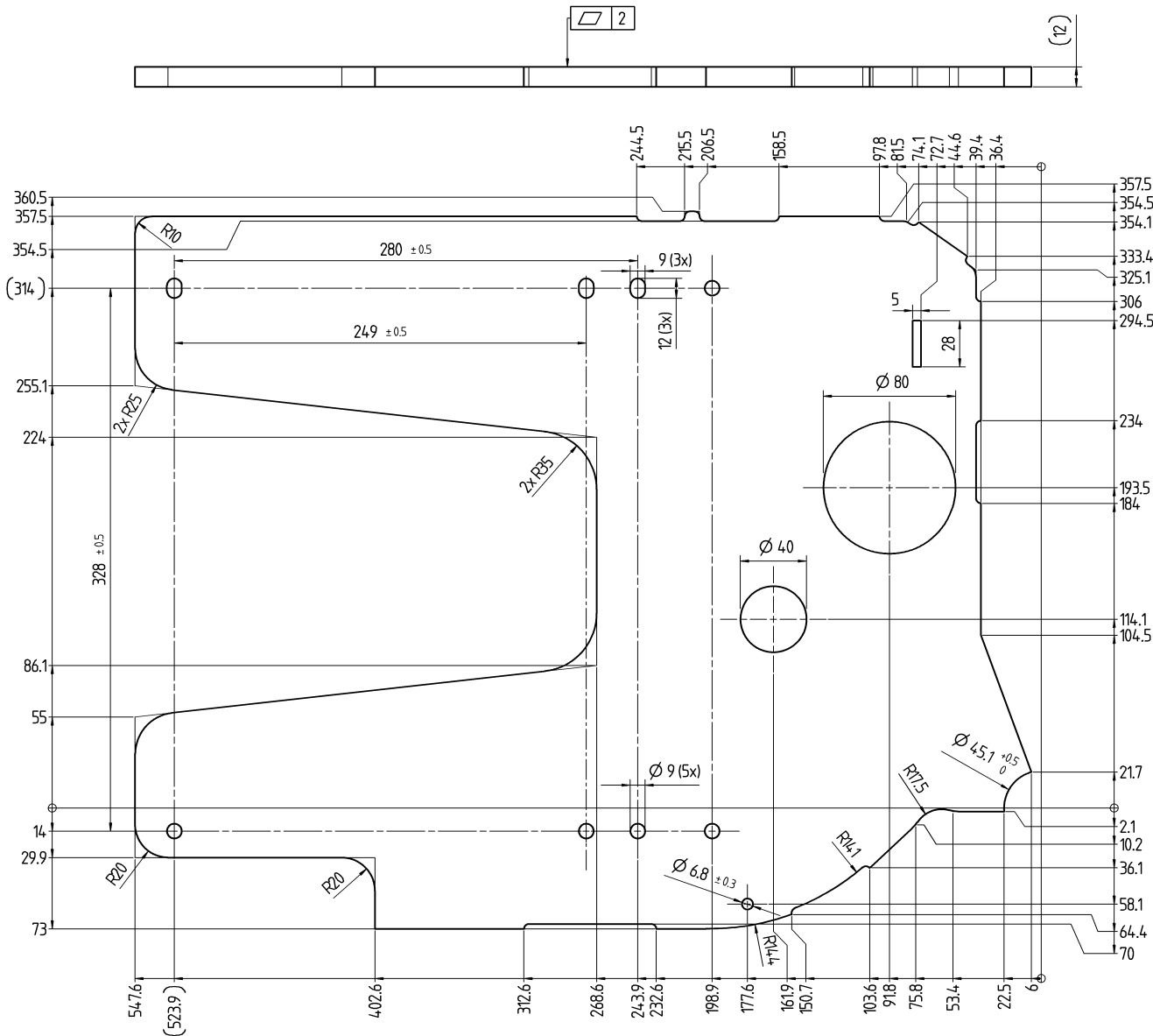
D

A

B

C

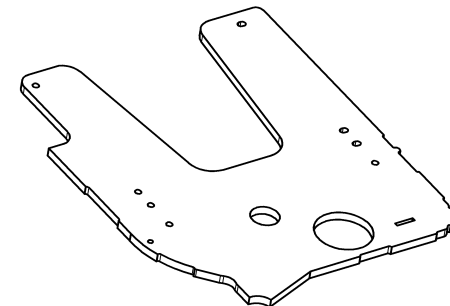
D



t=12
undimensioned radii R3

ISO 9013-321

outline length WN 10535	
outer	2302 mm
inner	709 mm



ARCHIV
18.06.2021
ZM/21/00319

First angle projection	00	T155397					
General tolerance (GT) in mm	Index		alteration		Change no.	Fit	Toler.
Size range	PPAP-Level 1 / WN 50020		Material: S235JR		Weight: 14.6		
GT coarse	Inspection dim. ()		Blank no:		Prod. Scale 1:2		
L 1 2 2 3 4	Drawn 04.02.2021 D.Schlafman	Title: plate		Sheet: 1			
L 1 2 4 6	Checked 05.02.2021 N.Keller	Sitztraeger		of: 1			
Lengths (L) and angle (α) = ±GT	Auth'd 05.02.2021 Hack M.	M.check. 02.03.2021 P.Soukup		Drawing number 11204330149			
Tolerance Symbols ISO 1101	Confidential document		Repl.		Orig.		
○ roundness = 1/2e-Tol.	Refer to protection notice ISO 18016						
□ straightness/flatness = GT							
⊙ concentricity/run out = GT							
≡ symmetry = GT							
// parallelism = GT							
⊕ position = GT							
Condition at time of delivery	Languages: DE, EN						
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)							
without burrs acc. WN 11310							
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)							
oil-free / free of grease							
oiled							
oiling permissible							
Indicate the required condition at time of delivery with an X.							

Approved

3944694/D2D/001/00 a2